



95 2-4-C With Teflon (92-825407A12)

**A** - TORQUE NUT TO 20 LB. FT. (27.0 N-M).

**B** - TORQUE NUT TO 120 LB. IN. (13.5 N-M) AND THEN BACK OFF 1/4 TURN.

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	3417	822864A 1	SWIVEL BRACKET	1	(BLACK) SHORT	
1	3417	822864A 2	SWIVEL BRACKET	1	(GRAY) SHORT	
1	3417	822863A 1	SWIVEL BRACKET	1	(BLACK) LONG	
1	3417	822863A 2	SWIVEL BRACKET	1	(GRAY) LONG	
1	3417	822863A 3	SWIVEL BRACKET	1	(TRACKER GRAPHITE GRAY) LC	
2	23	821124	BEARING	2		
3	26	32911	OIL SEAL	2		
4	23	19606	BEARING	2		
5	22	74036	GREASE FITTING	3		
6	12	52865	WASHER	1		
7		19654T	BOTTOM YOKE	1	(BLACK)	
7		19654T 6	BOTTOM YOKE	1	(GRAY)	
7		19654F 1	BOTTOM YOKE	1	(TRACKER GRAPHITE GRAY)	
8	53	77415	RETAINING RING	1		
9	17	812897A 7	SWIVEL PIN	1	(BLACK) SHORT	
9	17	812897A 8	SWIVEL PIN	1	(GRAY) SHORT	
9	17	812896A14	SWIVEL PIN	1	(BLACK) LONG	
9	17	812896A15	SWIVEL PIN	1	(GRAY) LONG	
9	17	812896A16	SWIVEL PIN	1	(TRACKER GRAPHITE GRAY) LC	
10	17	821987 1	PIN-CO-PILOT	1		
11		816667F 3	BRACKET	1	50/60	
12	14	816669F 1	STRAP	1	50/60	
13	10	40003 77	SCREW	2	50/60	
14		19608 1	LINK ROD	1	(STARBOARD) 50/60	
14		19609 1	LINK ROD	1	(PORT) 50/60	
15	10	823919	SCREW	1	50/60	
16	12	71970	WASHER	1	50/60	
17	11	34863	NUT	2		
18	12	37828	WASHER	2		
19	12	52865	WASHER	1		
20	17	823876	ROLL PIN (HANDLE)	1		
21		88238A10	CABLE	1		2
22	10	41508	SCREW (1/4-20X .50)	1		